

New-Generation Polypropylene for Mono-Spunbond Nonwovens

Achieving Softness and Savings With a Single-Pellet Solution



Breakthrough Nonwoven Performance at Competitive Costs

Braskem's new-generation polypropylene (PP) resin is a singlepellet solution designed to deliver an optimum combination of fit, softness, functionality, efficiency, cost effectiveness and sustainability for absorbent hygiene products and medical gowns and drapes.

Benefit From the Softness and Savings Advantage

- Exceptional tactile and ductile softness, good tensile strength and abrasion resistance, without the use of additives, blends or bi-components;
- Ease of processing, without the need for additional equipment;
- Lower bonding temperatures for reduced energy consumption during conversion;
- Ability to recycle the nonwoven web back into mainstream production, thereby reducing waste.

Surpassing Industry Standards

Braskem's single-pellet solution offers a differentiated level of performance compared to other nonwoven solutions tested (Figures 1, 2 and 3 opposite page):

- Achieves a lower optimum bonding temperature (15°C to 20°C lower than standard homopolymer PP (hPP) or bi-component spunbond materials), which translates into a softer nonwoven material with less energy used for processing;
- Enables a broad bonding window (represented by the flatter line), providing fabric spinners with a larger operating window and the flexibility to customize processing conditions for the desired property balance;
 - Even with lower bonding temperatures, the resin attains tensile properties comparable to hPP and excellent abrasion resistance for low fuzzing and linting in final articles.

Feel the Difference

Physical properties and processability can be measured with relative ease, using failure points and efficiency metrics. Softness, on the other hand, is something that is perceived through human senses and can be somewhat subjective.

Braskem conducted two sensory evaluations to gauge softness attributes of finished nonwoven fabrics made from various materials. Figure 4 (opposite page) shows the results of a sensory panel test in which multiple, highly trained panelists rated softness attributes based on touch and sound.







Braskem

The lower numbers represent positive perceptions of softness, while the higher numbers signify negative perceptions. Nonwovens made with Braskem's PP resin received very favorable softness ratings, especially when compared to the standard hPP nonwoven. These findings were further validated in a separate test using the industry accepted Handle-o-Meter method for evaluating softness (Figure 5).

Partner With Us

Braskem's philosophy is to develop successful long-term customer partnerships offering added value and a competitive advantage. Our state-of-the-art Technology & Innovation Centers are designed to accelerate innovation and speed to market. Our two facilities located in Pittsburgh, PA and Triunfo, RS, Brazil – employ more than 240 specialized professionals who work closely with customers on joint development projects that address challenging market requirements.

Our commercial sales representatives work hand-in-hand with technical service to ensure that procurement, manufacturing and product development are fully integrated. Collaborating at all touch points enables us to better understand customer needs. Partner with us and discover how Braskem's newgeneration PP can transform your nonwovens. Contact your sales representative for more information, or visit www.braskem.com.

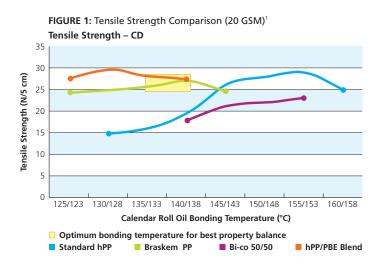


FIGURE 2: Tensile Elongation Comparison (20 GSM)¹ Tensile Elongation – CD 140 120 Fensile Elongation (%) 100 80 60 40 20 125/123 130/128 135/133 140/138 145/143 150/148 155/153 160/158 Calendar Roll Oil Bonding Temperature (°C) Optimum bonding temperature for best property balance Standard hPP Braskem PP ■ Bi-co 50/50 ■ hPP/PBE Blend

FIGURE 3: Abrasion Resistance Comparison¹ 0.9 0.8 0.7 Fuzz Level (mg/cm²) 0.5 0.4 0.3 0.2 0.1 130 145 155 135 140 150 Calendar Roll Oil Bonding Temperature (°C) Optimum bonding temperature for best property balance hPP/PBE Blend Standard hPP Braskem PP

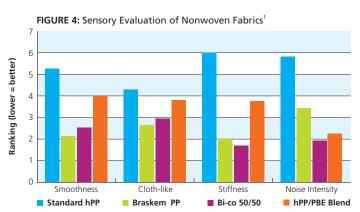


FIGURE 5: Handle-o-Meter Evaluation of Nonwoven Fabrics² Bending/softness balance (lower = better) Braskem PP - 2.1gf hPP Control -Data based on MD, CD average (gf)

1 Based on Braskem testing using accepted industry methods; nonwoven produced on Reicofil equipment.

² Based on Braskem testing using Thwing Albert Handle-o-Meter, nonwoven produced on Reicofil equipment.

Braskem

Global Thermoplastics Leadership

Braskem is the largest thermoplastic resins producer in the Americas and a major global player in the polypropylene, polyethylene, PVC and chemicals markets. Committed to the principles of sustainable development since its formation in 2002, Braskem is also the world leader in biopolymers. The company is focused on using its technology and innovation strengths to set industry standards in service and support.

Braskem America is a leading producer of polypropylene in the U.S. Headquartered in Philadelphia, the company operates five production facilities located in Texas, Pennsylvania and West Virginia, and a Technology and Innovation Center in Pittsburgh. Braskem America is a wholly owned subsidiary of Braskem S.A.

Braskem America | 1735 Market Street | Philadelphia, PA 19103 P 215.841.3100 | F 215.841.3200 | www.braskem.com

This brochure is intended solely for informational purposes only. The statements, technical information and recommendations contained herein are believed to be accurate based on information available as of the date hereof. Braskem makes no representations as to the completeness of the information contained herein and assumes on responsibility to update, revise or amend the statements, technical information and recommendations contained herein. Because the conditions and methods of use of the product and of the information contained herein are beyond its control, Braskem expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information. Determination of the suitability and fitness of the product described herein for use is the sole responsibility of a potential buyer. NO WARRANITY OF INTENSES FOR ANY PARTICULAR PURPOSE, WARRANITY OF MERCHANTABILITY OR ANY OTHER WARRANITY, EXPRESS OR IMPLIED, IS MADE CONCERNING THE PRODUCT DESCRIBED OR THE INFORMATION PROVIDED HEREIN. The information provided herein relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent and it should not be construed as an inducement to infringe any patent and a potential buyer is advised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement. © 2012 Braskem America Inc. All rights reserved.

