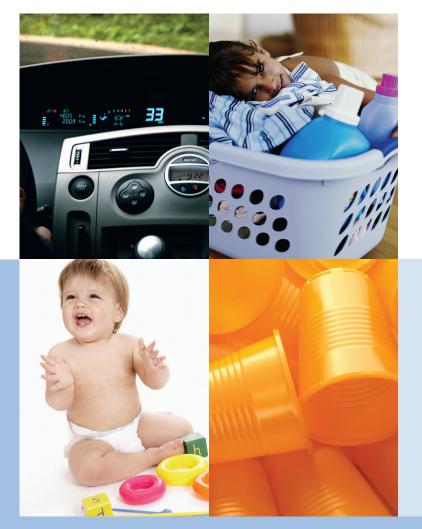


Polypropylene



Products and Properties America

Braskem



Nomenclature

PP

HOMO = Homopolymer

RACO = Random Copolymer

 ${\sf HECO} = {\sf Heterophasic} \; {\sf Copolymer}$

HCHP = High Crystalline Homopolymer

This information reflects typical values obtained in our laboratories, but should not be considered as absolute or as warranted values. Only the properties and values mentioned on the Certificate of Quality are considered as guarantee of the product.

The mentioned values in this report can be changed at any moment without Braskem previous communication.

For usage doubts or to discuss other applications, contact our Technical Service Engineers.

Braskem: expanding horizons with products and services

Braskem, the leading producer of thermoplastic resins in the Americas and the world's largest producer of biopolymers, has constantly innovated by launching new products in partnership with Clients, bringing about improvements to society and the environment. With installed resin production capacity of over 7 million tons a year, Braskem has supported the plastic chain by developing more modern and innovative products, sponsoring expositions and events related to the plastics industry and by providing technical know-how and expanding production capacity.

Investments are not restricted to Brazil alone. In 2011, Braskem aquired two PP plants in Europe: Schkopau and Wesseling. Braskem also invests in other projects across Latin America: the Ethylene XXI project is a petrochemical complex installed in Mexico in partnership with Idesa, which will supply 1 million tons/year of polyethylene to the market. Investments of around US\$ 4.5 billion have gone into this project, which is expected to start production in 2015.

The global presence does not translate merely into investments. The operational synergy between Braskem's plants and offices around the world enables it to better meet the growing needs of both our global and local Clients through the supply of products and services.

Besides offering products and services that promote sustainability, Braskem constantly monitors and seeks ways to reduce water and energy consumption, as well as waste and effluent generation, further reducing the environmental impact of its operations in Brazil and around the world.

Innovation, technology, sustainability and the unceasing quest for the best way to serve translate into dreams come true for Clients, and in each new partnership, Braskem creates new ways to look at the world

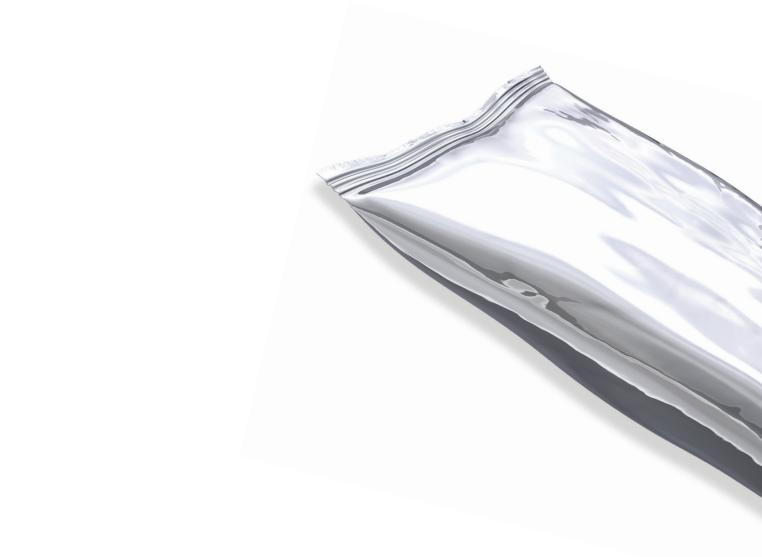




В	ВОРР										
Туріса	al Properties	Melt Flow (230 C, 2.16 kg)	Flexural (0.05in/min,		Notched Izod I @ 2	mpact Strength 23 C	Tensile S @ yield (;	strength 2 in/min)			
ASTM N	1ethod	D1238	D79	00A	D2:	56A	D6	38			
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA			
2		1.8	190,000	1,310	0.5	27	4,900	34			
НОМО	FF018F	Excellent color and proce	Excellent color and processing stability, superior optical and mechanical properties, broad processing window								
	6D20	1.9	148,500	1,024	1.1	59	3,900	27			
	0020	Consistent processability	, good regrind, good glos	s and clarity, low odor and	d taste transfer						
	DCCD04	5.0	79,700	550	1.7	91	2,750	19			
	FF018F Excellent color and processing stability, superior optical and mechanical properties, broad 1.9 148,500 1,024 1. Consistent processability, good regrind, good gloss and clarity, low odor and taste transfers 5.0 79,700 550 1. Consistent processability, good optical properties, low temperature heat seal 7.0 79,700 550 1. Consistent processability, good optical properties, low temperature heat seal 7.0 79,700 550 1. Consistent processability, good optical properties, low temperature heat seal 7.0 79,700 550 1.	al									
8	DD276 04	7.0	79,700	550	1.7	91	2,750	19			
RACO	DK376.01	Consistent processability	, good optical properties,	low temperature heat sea	al						
	DCCD03	7.0	79,700	550	1.7	91	2,750	19			
	DCCD24	8.0	110,000	759	0.9	48	3,620	25			
	D20D21	Consistent processability	, high clarity and gloss								

В	Blow Molding								
Typica	al Properties	Melt Flow (230 C, 2.16 kg)	Flexural I (0.05in/min,			mpact Strength 13 C	Tensile S @ yield (.		
ASTM N	/lethod	D1238	D79	00A	D25	56A	D6	38	
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA	
	CD20	1.9	148,500	1024	1.1	59	3,900	27	
	6D20	Consistent processability	, good regrind, good gloss	s and clarity, low odor and	d taste transfer				
	R131-02A	1.9	149,000	1028	1.1	59	3,900	27	
	K131-02A	Consistent processability, good regrind, good gloss and clarity, low odor and taste transfer							
	cnasc	1.9	155,000	1069	5.5	294	4,100	28	
8	6D83G	Consistent processability	, low plate-out, low odor	and taste, high gloss, goo	d regrind stability, contain	ns clarifying additive			
RACO	cnook	1.9	155,000	1069	5.5	294	4,100	28	
	6D83K	Consistent processability	, low odor and taste trans	sfer, high gloss, good regr	nd stability, contains clari	fying additive			
	DDCEO	2.0	170,000	1172	1.2	64	4,600	32	
	RP650	High Flexural Modulus, r	next generation clarifier pr	roviding superior aestheti	cs and enhanced optical p	roperties			
	TD204FW//2	2.5	140,000	966	2.0	107	4,000	28	
	TR3015WV2	Nucleated, antistatic, ve	ry good mold release						

C	Cast Film									
Typical Properties		Melt Flow (230 C, 2.16 kg)	Flexural ((0.05in/min,		Notched Izod Impact Strength @ 23 C		Tensile Strength @ yield (2 in/min)			
ASTM N	/lethod	D1238	D79	0A	D2	56A	D6	38		
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA		
		8.0	250,000	1,724	0.5	27	5,500	38		
ON	INSPIRE 216	Contains an antiblock a	gent							
НОМО	2010	8.0	304,000	2,097	0.6	32	5,800	40		
	D218	Contains antiblock and	nucleating additives							
	T140455	1.6	175,000	1,207	NB	NB	3,800	26		
HECO	TI4015F	Superior balance of stiff	ness and impact strength							
	VN FO1	8.0	170,000	1,172	2.5	133	3,700	26		
	KN-501	Excellent color and proc	essing stability, excellent l	ong term heat aging prop	perties, wet/dry environme	nt resistance) 38 0 40 0 26		





E	xtrusion								
Туріса	al Properties	Melt Flow (230 C, 2.16 kg)	Flexural Modulus (0.05in/min, 1% secant)		Notched Izod Impact Strength @ 23 C		Tensile Strength @ yield (2 in/min)		
ASTM M	1ethod	D1238	D79	90A	D25	56A	D6	38	
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA	
	F006EC2	0.5	200,000	1,379	1.3	69	4,900	34	
	FUUDECZ	Enhanced long term heat aging							
	F013M	1.3	185,000	1,276	0.5	27	4,800	33	
	FUISIWI	General Purpose						0638 MPA 34	
	H110-02N	2.0	230,000	1,586	0.95	51	5,100	35	
	H110-02N	Contains a nucleating a	gent, high clarity, good me	elt strength					
НОМО	FT021N	2.6	250,000	1,724	0.7	37	5,500	38	
오	FIOZIN	Contact clarity, nucleate	d, high flexural modulus						
	H521	3.6	240,000	1,655	0.7	37	5,400	37	
	пэгі	Injection molding, gener	al purpose, low water car	ryover				.900 34 .800 33 .100 35 .500 38 .500 38	
	INSPIRE 216	8.0	250,000	1,724	0.5	27	5,500	38	
	INSPIRE 210	Contains an antiblock a	gent						
	D218	8.0	304,000	2,097	0.6	32	5,800	40	
	DZ10	Contains antiblock and	nucleating additives						



Е	Extrusion								
Туріса	al Properties	Melt Flow (230 C, 2.16 kg)	Flexural Modulus (0.05in/min, 1% secant)		Notched Izod Impact Strength @ 23 C		Tensile Strength @ yield (2 in/min)		
ASTM N	Method	D1238	D79	90A	D2!	56A	D6	38	
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA	
	TI4003F	0.3	210,000	1,448	NB	NB	4,200	29	
	1140031	Extra high izod impact, v	very high flexural modulus	, good low temperature o	lrop impact				
		0.5	215,000	1,483	NB	NB	4350	30	
	INSPIRE 114	High Melt Strength, High Toughness, Excellent Processability, High Impact and Puncture Resistance, High Film Stiffness/Machinability, High Heat Resistance							
	TI4007G	0.7	175,000	1,207	NB	NB	4,200	29	
	11400/G	Extra high izod impact, s	superior low temperature	drop impact					
HECO	TI4015F	1.6	175,000	1,207	NB	NB	3,800	26	
里	114015F	Superior balance of stiffness and impact strength							
	TIACON	2.0	180,000	1,241	NB	NB	4,000	28	
	TI4020N	Extra high Izod impact, e	excellent low temperature	drop impact, good organ	oleptic properties, nucleat	red	### D638 Tim		
	C144-04NA	4.0	230,000	1,586	2.0	107	4,800	33	
	C144-04NA	Excellent balance of stiff	fness and impact strength	, contains nucleating and	antistatic additives				
	C70F4 07NA	7.0	155000	1,069	12	641	3,220	22	
	C7054-07NA	High stiffness, high toug	hness, contains a nucleati	ng and antistatic additive					
	RP650	2.0	170,000	1,172	1.2	64	4,600	32	
RACO	KP03U	High Flexural Modulus, r	next generation clarifier p	roviding superior aestheti	cs and enhanced optical p	roperties			
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	TR3015WV2	2.5	140,000	966	2	107	4,000	28	
	INSUISWVZ	Nucleated, antistatic, ve	ry good mold release					si MPA 00 29 50 30 eat Resistance 00 29 00 26 00 28 00 33 20 22	



F	Fiber									
Туріс	al Properties	Melt Flow (230 C, 2.16 kg)	Flexural (0.05in/min,		Notched Izod Impact Strength @ 23 C		Tensile Strength @ yield (2 in/min)			
ASTM N	/lethod	D1238	D79	90A	D25	56A	A D63			
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA		
	DOGGT	8.0	230,000	1,586	0.6	37	5,400	37		
	D080T	General purpose								
		11.0	230,000	1,586	0.5	37	5,200	36		
	D115A	Multi purpose, good cold	or and process stability							
	D130C	14.0	220,000	1,517	0.5	27	5,400	37		
	D130C	High bulk								
	D130C D180A2	18.0	220,000	1,517	0.7	37	5,100	35		
0 0	D180A2	Excellent Melt Stability								
НОМО	D40014	18.0	190,000	1,310	0.5	37	5,100	35		
	D180M	Low Gas Fade								
	5555011	25.0	170,000	1,172	0.4	27	4,700	32		
	CP250H	Narrow MWD, low smok	e / condensate							
	СР360Н	34.0	170,000	1,172	0.4	32	4,700	32		
	CP300H	Narrow MWD, low smoke / condensate								
	cnance	38.0	205,000	1,414	0.7	21	4,800	33		
	CP380G	Excellent high melt flow	characteristics							



lr	Injection Molding									
Typica	ıl Properties	Melt Flow (230 C, 2.16 kg)		Modulus , 1% secant)	Notched Izod Impact Strength @ 23 C		Tensile Strength @ yield (2 in/min)			
ASTM N	lethod	D1238	D79	90A	D25	56A	D6	38		
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA		
	F006EC2	0.5	200,000	1,379	1.3	69	4,900	34		
	1000202	Enhanced long term hea	at aging							
	HE24	3.6	240,000	1,655	0.7	37	5,400	37		
	H521	Injection molding, gener	ral purpose, low water car	rryover						
		11.0	230,000	1,586	0.5	27	5,200	36		
	D115A	Multi purpose, good col	or and process stability							
		12.0	230,000	1,586	0.6	32	5,400	37		
	FT120WB2	Superior antistatic prope	erties, excellent mold rele	ase						
	H521 In D115A M FT120WB2 St FT120WV A F180A M FT200WV G ZS-751 St	12.0	240,000	1,655	0.7	37	5,600	38		
	FT120WV	Antistatic, nucleated, go	ood mold release							
		17.0	220,000	1,517	0.7	37	5,100	35		
	F180A	Multipurpose								
		20.0	255,000	1,759	0.7	37	5,600	39		
9	FT200WV	Good mold release, nucl	leated, excellent rigidity a	nd hardness						
НОМО		22.0	270,000	1,655	0.4	27	5,500	38		
	ZS-751	Superior stiffness, excell	ent mold release, nucleate	ed						
		30.0	200,000	1,379	0.7	37	4,800	33		
	FPT300F	Good mold release, exce	ellent part finish (low bloc	om)						
		34.0	170,000	1,172	0.4	21	4,700	32		
	СР360Н	Narrow MWD, low smol	ke / condensate							
		35.0	240,000	1,655	0.5	27	5,500	38		
	FPT350WV3	Narrow molecular weigl	nt distribution, antistatic,	nucleated, very good mole	d release					
		40.0	196,000	1,352	0.5	27	4,600	32		
	5E16S	Good processability, con								
		45.0	240,000	1,655	0.3	16	5,500	38		
	FP450WV	Excellent processability,		.,333	7.5	.0	5,500			
		65.0	240,000	1,655	0.3	16	5,500	38		
	FP650WV	Excellent processability,		1,000	0.5	10	3,300			
	FP650WV	Excellent processability,	nucieateu							



Ir	njection Moldi	ng							
Туріса	l Properties	Melt Flow (230 C, 2.16 kg)		Modulus n, 1% secant)	Notched Izod Ir @ 2	npact Strength 3 C			
ASTM M	ethod	D1238	D7	90A	D25	56A	D6	38	
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA	
	TI4007G	0.7	175,000	1,207	NB	NB	4,200	29	
		Extra high izod impact, s	uperior low temperature	drop impact					
	TI4020N	2.0	180,000	1,241	NB	NB	4,000	28	
	11102011	Extra high Izod impact, e	xcellent low temperature	e drop impact, good orgar	oleptic properties, nucleat	ed			
	TI6035NR	3.8	140,000	966	NB	NB	3,100	21	
	110055145	Extra high izod impact, s	uperior low temperature	drop impact					
	TI6035NB TI4040WT C7054-07NA KN-501 TI4150WR C702-20	4.0	205,000	1,414	3.5	187	4,400	30	
	114040001	Superior drop impact at I	refrigeration temperature	e, very high flexural modu	lus, nucleated, good mold r	release			
	TI4007G TI4020N TI6035NB TI4040WT C7054-07NA KN-501 TI4150WR	7.0	155,000	1,069	12.0	641	3,220	22	
	C7054-07NA	High stiffness, high tough	nness, contains a nucleat	ting and antistatic additive	2				
	1/AL 504	8.0	170,000	1,172	2.5	133	3,700	26	
	KIN-5UI	Excellent color and proce	essing stability, excellent	long term heat aging pro	perties, wet/dry environmen	nt resistance			
	T	15.0	220,000	1,517	1.5	80	4,600	32	
	114150WK	Very good mold release,	very high flexural modul	us				29 28 21 30 22 26 32 21 23 22 21 28 19 22 22	
	C702-20	18.0	150,000	1,034	3.5	187	3,000	21	
	C702-20	High Impact							
	C702-20NA	18.0	180,000	1,241	3.5	187	3,300	23	
0	C702-20NA	High impact performance	e, contains a nucleating a	and antistatic additive					
HECO		25.0	154,000	1,062	NB	NB	3,200	22	
	C7079-25RNA	Consistent processability	, excellent toughness, go	ood surface gloss					
		35.0	155,000	1,069	3.5	187	3,000	21	
	C719-35RN HP	High impact, contains nucleating agent, controlled rheology product							
		35.0	220,000	1,517	1.2	64	4,000	28	
	C700-35N	Good mold fillability, high	h stiffness, fast set-up, co	ontains a nucleating agen					
		35.0	135,000	931	4.2	224	2,800	19	
	TI6350WV	Superior low temperature	e impact, nucleated, anti	istatic					
		44.0	198,000	1366	1.0	53	3,180	22	
	C705-44NA	High stiffness, nucleated	for fast set-up, good imp	pact resistance, contains a	ntistat for mold release				
		50.0	138,000	952	3.0	160	3,200	22	
	C7100-50NA				ld release, fast cycle time, g				
		70.0	180,000	1,241	1.2	64	3,900		
	TI4700P2	High stiffness, nucleated							
		80.0	155,000	1,069	2.3	123	3,000	21	
	TI6800WV	Nucleated, excellent mol			2.5	123	5,000	2.	
		80.0	200,000	1,379	1.4	75	3,730	26	
	C758-80NA	80.0	200,000	1,3/9	1.4	13	3,730	20	

lı	Injection Molding									
Туріса	al Properties	Melt Flow (230 C, 2.16 kg)	Flexural N (0.05in/min,		Notched Izod Impact Strength @ 23 C		Tensile Strength @ yield (2 in/min)			
ASTM M	1ethod	D1238	D79	0A	D2!	56A	De	338		
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA		
	DD250	12.0	155,000	1,069	1.1	59	4,300	30		
	KP35U	Processing stability, low	odor, good flow and set-u	p behavior, superior clarit	y, aesthetics and enhance	d optical properties, excell	ent mold release			
	RP350 TR3350MS TR3350MS	35.0	125,000	862	1.0	53	3,600	25		
		Good mold release, superior processing stability, superior clarity, nucleated, superior aesthetics and enhanced optical properties								
	TRANSOME	35.0	125,000	862	1.0	53	3,600	25		
8	TR3350M5	High impact performance	e, excellent mold release, s	superior clarity, excellent	processability					
RACO	DDDFO	35.0	170,000	1172	1	53	4,500	31		
	RP250	Superior processing stab	ility, superior clarity, aesth	etics and enhanced optic	al properties, excellent mo	old release				
	D7024 F0DM4	50.0	155,000	1069	1.0	53	4,000	28		
	R7021-50RNA Good impact properties, excellent optics, fast cycle times, contains clarifier and antistat additives									
		80.0	150,000	1034	0.9	48	4,000	28		
	D5001-80									



 $\label{thm:continuous} \mbox{High flow for processing ease, fast set-up, superior clarity and gloss, good mold release}$



T	Thermoforming									
Туріса	al Properties	Melt Flow (230 C, 2.16 kg)	Flexural (0.05in/min		Notched Izod Impact Strength @ 23 C		Tensile Strength @ yield (2 in/min)			
ASTM N	1ethod	D1238	D79	90A	D25	66A	D6.	38		
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA		
	H110-02N	2.0	230,000	1,586	1.0	51	5,100	35		
		Contains a nucleating a	gent, high clarity, good me	elt strength						
	INSPIRE 222	2.0	211,000	1,455	1.3	69	5,100	35		
	INSTINCT ZZZ	Contains a nucleating a	gent, high clarity							
НОМО	FT021NH	2.0	220,000	1,517	1.3	69	5,100	35		
오	110211111	High clarity, improved a	ppearance					D638 MPA 35 35 35 39 29 30		
	INICUIDE 224	2.0	211,000	1,455	1.1	59	5,100	35		
	FT021N	Superb clarity, high glos	Superb clarity, high gloss, nucleated							
	ETO21N	2.6	250,000	1,724	0.7	37	5,500	38		
	1102114	Contact clarity, nucleate	d, high flexural modulus					35 35 38 39 29		
우		2.0	300,000	2,069	0.5	27	5,700	5,500 38		
HCHP	F020HC	Very high flexural modulus, high clarity								
	TI4005P2	0.5	210,000	1,448	NB	N	4,200	29		
	114003F2	Extra high Izod impact,	very high flexural modulu	s, good low temperature o	lrop impact, nucleated					
	INCDIDE 44.4	0.5	215,000	1,483	NB	NB	4,350	30		
	INSPIRE 114	High Melt Strength, High	h Toughness, Excellent Pro	cessability, High Impact a	nd Puncture Resistance, Hi	igh Film Stiffness/Machina	ability, High Heat Resistanc	ce		
		2.0	180,000	1,241	NB	NB	4,000	28		
8	TI4020N	Extra high Izod impact,	excellent low temperature	drop impact, good organ	oleptic properties, nucleat	ed				
HECO		4.0	230,000	1,586	2	107	4,800	33		
	C144-04NA	Excellent balance of stif	fness and impact strength	, contains nucleating and	antistatic additives					
	TI 40 4004IT	4.0	205,000	1,414	3.5	187	4,400	30		
	TI4040WT	Superior drop impact at	refrigeration temperature	, very high flexural modul	us, nucleated, good mold r	release				
	67054 07114	7.0	155,000	1,069	12.0	641	3,220	22		
	C7054-07NA	High stiffness, high toug	hness, contains a nucleat	ing and antistatic additive						



C	Compounding								
Туріса	al Properties	Melt Flow (230 C, 2.16 kg)	Flexural (0.05in/min,		Notched Izod I @ ;	mpact Strength 23 C	Tensile S @ yield (2	trength Lin/min)	
ASTM M	Method	D1238	D79	90A	D2	56A	D63	38	
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA	
	F006EC2	0.5	200,000	1,379	1.3	69	4,900	34	
	1000LC2	Enhanced long term hea	at aging						
	F008F	0.8	190,000	1,310	0.8	43	5,200	36	
	10001	High melt strength, exce	ellent rigidity						
	H521	3.6	240,000	1,655	0.7	37	5,400	37	
	H521	Injection molding, general purpose, low water carryover							
	DOGOT	8.0	230,000	1,586	0.6	32	5,400	37	
	D080T	General purpose							
		11.0	230,000	1,586	0.5	27	5,200	36	
0	D115A	Multi purpose, good col	or and process stability						
ОМОН		17.0	220,000	1,517	0.7	37	5,100	35	
Ŧ	F180A	Multipurpose							
		34.0	170,000	1,172	0.4	21	4,700	32	
	CP360H	Narrow MWD, low smok	·	.,		_	4, 22		
		45.0	240,000	1,655	0.3	16	5,500	38	
	FP450WV			1,000	0.5	10	5,500	50	
		Excellent processability,							
	FP650WV	65.0	240,000	1,655	0.3	16	5,500	38	
		Excellent processability,	nucleated						
	CP1200B	126.0	180,000	1,241	0.3	16	4,700	32	
	C1 1200D	General Purpose							



C	Compounding									
Туріса	al Properties	Melt Flow (230 C, 2.16 kg)	Flexural (0.05in/min,		Notched Izod Ir @ 2	npact Strength 3 C	Tensile Strength @ yield (2 in/min)			
ASTM N	1ethod	D1238	D79	90A	D256A		D638			
Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA		
		15.0	230,000	1,586	1.5	80	4,600 32			
	TI2150C	Highly crystalline homop	oolymer phase, very high r	nolecular weight EPR pha	se, very high flexural modulus, reduced emissions, reduced gels					
8	T100506	40.0	230,000	1,586	1.0	53	4,600	32		
High Crystalline HECO	TI2350C	Highly crystalline homop	polymer phase, very high r	nolecular weight EPR pha	se, very high flexural mod	ulus, reduced emissions, re	educed gels, high melt flo	W		
i	TI2600C	66.0	240,000	1,655	0.9	48	4,900	34		
ysta	112600C	Highly crystalline homop	polymer phase, very high r	nolecular weight EPR pha	se, very high flexural mod	ulus, reduced emissions, re	educed gels, high melt flo	W		
טֿ	T12000C	110.0	230,000	1,586	0.7	37	4,900	34		
Hig	TI2900C	Highly crystalline homop	polymer phase, very high r	nolecular weight EPR pha	se, very high flexural mod	ulus, reduced emissions, re	educed gels, high melt flo	W		
	T174000M	120.0	245,000	1,690	0.7	37	4,900	34		
	TI71000M	Highly crystalline homop	polymer phase, very high r	nolecular weight EPR pha	se, very high flexural mod	ulus, reduced emissions, re	educed gels, high melt flo	W		
	F020HC	2.0	300,000	2,069	0.5	27	5,700	39		
	FUZUNC	Very high flexural modu	lus, high clarity							
HCHP	ESEQUES	35.0	300,000	2,069	0.4	21	6,000	41		
윈	F350HC2	Very high flexural modu	lus, high melt flow							
	F1000UC	115.0	300,000	2,069	0.3	16	5,950	41		
	F1000HC	Very high flexural modu	lus, high melt flow				psi MPA 4,600 32 duced gels 4,600 32 duced gels 4,600 32 duced gels, high melt flow 4,900 34 duced gels, high melt flow 4,900 34 duced gels, high melt flow 5,700 39 6,000 41			



Molt Flow C29 (C. 2.16 kg) C0.50 mm/s, 1 % shearts)	Compounding									
THAOSP2	Typical Properties					Notched Izod Impact Strength @ 23 C				
TH4005P2	ASTM Method		D1238	D790A		D256A		D638		
TH4005P2 Eatro high tool impact, very high flexural modulus, good law temperature drop impact, mucleated	Units		g/10'	psi	MPA	ft-lb/in	J/m	psi	MPA	
TH4007G	HECO	TI4005P2	0.5	210,000	1,448	NB	NB	4,200	29	
TH4007G			Extra high Izod impact, very high flexural modulus, good low temperature drop impact, nucleated							
T1635NB		TI4007G	0.7	175,000	1,207	NB	NB	4,200	29	
Ti6035NB			Extra high izod impact, superior low temperature drop impact							
Extra high ized impact, superior low temperature drop impact		TI6035NB	3.8	140,000	966	NB	NB	3,100	21	
No.			Extra high izod impact, superior low temperature drop impact							
Superior drop impact at refrigeration temperature, very high floorural modulus, nucleated, good mold release		TI4040WT	4.0	205,000	1,414	3.5	187	4,400	30	
Excellent color and processing stability, excellent long term heat aging properties, wet/dry environment resistance 12.0			Superior drop impact at refrigeration temperature, very high flexural modulus, nucleated, good mold release							
Tid20Q4		KN-501	8.0	170,000	1,172	2.5	133	3,700	26	
Tile 2004 Extra high ized impact, superior low temperature drop impact, good paint adhesion			Excellent color and processing stability, excellent long term heat aging properties, wet/dry environment resistance							
Extra high izod impact, superior low temperature drop impact, good paint adhesion		TI6120Q4	12.0	115,000	793	NB	NB	2,750	19	
C702-20			Extra high izod impact, superior low temperature drop impact, good paint adhesion							
High Impact 20.0		C702-20	18.0	150,000	1,034	3.5	187	3,000	21	
Extra high izod impact, superior low temperature drop impact, good paint adhesion			High Impact							
Extra high izod impact, superior low temperature drop impact, good paint adhesion 25.0 154,000 1,062 NB NB 3,200 22 Consistent processability, excellent toughness, good surface gloss TI6350WV 35.0 135,000 931 4.2 224 2,800 19 Superior low temperature impact, nucleated, antistatic 35.0 200,000 1,379 1.4 75 4,000 28 Good balance of stiffness and impact strength, excellent organoleptic properties, high melt flow 44.0 198,000 1,366 1.0 53 3,180 22 TI4700P2 High stiffness, nucleated for fast set-up, good impact resistance, contains antistat for mold release 70.0 180,000 1,241 1.2 64 3,900 27 High stiffness, nucleated		TI6200Q4	20.0	115,000	793	NB	NB	2,850	20	
C7079-25RNA Consistent processability, excellent toughness, good surface gloss 35.0			Extra high izod impact, superior low temperature drop impact, good paint adhesion							
Tile Tile		C7079-25RNA	25.0	154,000	1,062	NB	NB	3,200	22	
TI4350P Superior low temperature impact, nucleated, antistatic TI4350P 35.0 200,000 1,379 1.4 75 4,000 28 Good balance of stiffness and impact strength, excellent organoleptic properties, high melt flow 44.0 198,000 1,366 1.0 53 3,180 22 TI4700P2 High stiffness, nucleated for fast set-up, good impact resistance, contains antistat for mold release 70.0 180,000 1,241 1.2 64 3,900 27 High stiffness, nucleated 115.0 210,000 1,448 0.7 37 4,300 30			Consistent processability, excellent toughness, good surface gloss							
Superior low temperature impact, nucleated, antistatic		TI6350WV	35.0	135,000	931	4.2	224	2,800	19	
TI4350P Good balance of stiffness and impact strength, excellent organoleptic properties, high melt flow 44.0 198,000 1,366 1.0 53 3,180 22 High stiffness, nucleated for fast set-up, good impact resistance, contains antistat for mold release 70.0 180,000 1,241 1.2 64 3,900 27 High stiffness, nucleated 115.0 210,000 1,448 0.7 37 4,300 30			Superior low temperature impact, nucleated, antistatic							
Good balance of stiffness and impact strength, excellent organoleptic properties, high melt flow 44.0 198,000 1,366 1.0 53 3,180 22 High stiffness, nucleated for fast set-up, good impact resistance, contains antistat for mold release 70.0 180,000 1,241 1.2 64 3,900 27 High stiffness, nucleated 115.0 210,000 1,448 0.7 37 4,300 30		TI4350P	35.0	200,000	1,379	1.4	75	4,000	28	
C705-44NA High stiffness, nucleated for fast set-up, good impact resistance, contains antistat for mold release 70.0 180,000 1,241 1.2 64 3,900 27 High stiffness, nucleated 115.0 210,000 1,448 0.7 37 4,300 30			Good balance of stiffness and impact strength, excellent organoleptic properties, high melt flow							
High stiffness, nucleated for fast set-up, good impact resistance, contains antistat for mold release 70.0 180,000 1,241 1.2 64 3,900 27 High stiffness, nucleated 115.0 210,000 1,448 0.7 37 4,300 30		C705-44NA	44.0	198,000	1,366	1.0	53	3,180	22	
TI4700P2 High stiffness, nucleated 115.0 210,000 1,448 0.7 37 4,300 30 TI4900M			High stiffness, nucleated for fast set-up, good impact resistance, contains antistat for mold release							
High stiffness, nucleated 115.0 210,000 1,448 0.7 37 4,300 30 TI4900M		TI4700P2	70.0	180,000	1,241	1.2	64	3,900	27	
TI4900M			High stiffness, nucleated							
		TI4900M	115.0	210,000	1,448	0.7	37	4,300	30	
very mgn nexural mounturs, mgn ment now			Very high flexural modulus, high melt flow							



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