



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
Regulation (EC) No. 1907/2006 as amended by Commission Regulation (EU) 2020/878
and Regulation (EC) No. 1272/2008

Issuing Date 29-Apr-2021

Revision Date 08-apr-2026

Revision Number 3.2

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Code(s) SVT2145R, SVT2145RN
Product Name I'm green™ bio-based Ethylene Vinyl Acetate Copolymer
Synonyms I'm green™ bio-based EVA
Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Polymer preparations and compounds
Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Supplier

Braskem Netherlands BV
Weena 238-240, 9th Floor Tower C
NL - 3012NJ- Rotterdam, Netherlands
Telephone: +31 10 798 5002

For further information, please contact

E-mail address polymer.compliance-europe@braskem.com

1.4. Emergency telephone number

Emergency telephone CHEMTREC: +1 703-741-5970 (24h)

Emergency telephone - §45 - (EC)1272/2008
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Europe	112
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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.2. Label elements

Hazard statements

Not classified

Additional information

The synthetic polymer microparticles supplied is subject to conditions laid down by entry 78 of Annex XVII to Regulation (EC) No 1907/2006 of the European Parliament and of the Council.

2.3. Other hazards

Special danger of slipping by leaking/spilling product. Electrostatic charges may be generated during handling. Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapor mixtures may occur.

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Endocrine Disruptor Information This product does not contain any known or suspected endocrine disruptors.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	Weight-%	REACH registration number	EC No (EU Index No)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)
Ethylene-Vinyl acetate polymer 24937-78-8	50 - 60	No data available	429-840-1	[F]	-	-	-
1-Butene, polymer with ethene 25087-34-7	40-50	No data available	No information available	[F]	-	-	-
Poly(dimethylsiloxane) 63148-62-9	< 2	No data available	No information available	[C]	-	-	-

Classification according to Regulation (EC) No. 1272/2008 [CLP] - Notes

[C] - Components with occupational exposure limits and/or biological occupational exposure limits requiring monitoring

[F] - Although non-hazardous, the manufacturer chooses to disclose the composition

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

If LD50/LC50 data is not available or does not correspond to the classification category, then the appropriate conversion value from CLP Annex I, Table 3.1.2, is used to calculate the acute toxicity estimate (ATE_{mix}) for classifying a mixture based on its components

Chemical name	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
1-Butene, polymer with ethene 25087-34-7	4000	No data available	No data available	No data available	No data available
Poly(dimethylsiloxane) 63148-62-9	24024	No data available	No data available	No data available	No data available

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59).

This product contains one or more synthetic polymer microparticles as defined by entry 78 of Annex XVII to Regulation (EC) No. 1907/2006.

Chemical name	CAS No.	Weight-%	Synthetic polymer microparticles
Ethylene-Vinyl acetate polymer	24937-78-8	50 - 60	X
1-Butene, polymer with ethene	25087-34-7	40-50	X
Poly(dimethylsiloxane)	63148-62-9	< 2	X

SECTION 4: First aid measures**4.1. Description of first aid measures**

Inhalation	Remove to fresh air. Medical aid is necessary if symptoms appear to be an obvious consequence of inhalation.
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids. Get medical attention if irritation develops and persists.
Skin contact	After contact with product or dust: Wash skin with soap and water. Get medical attention if irritation develops and persists. After contact with molten product, cool skin area rapidly with cold water. Removal of solidified molten material from skin requires medical assistance.
Ingestion	Do NOT induce vomiting. Clean mouth with water and afterwards drink plenty of water. Never give anything by mouth to an unconscious person.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	Product dust may be irritating to eyes, skin and respiratory system.
Effects of Exposure	No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
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SECTION 5: Firefighting measures**5.1. Extinguishing media**

Suitable Extinguishing Media	Apply extinguishing media carefully to avoid creating airborne dust. CO ₂ , dry chemical, dry sand, alcohol-resistant foam. Water spray or fog.
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	Avoid generation of dust. Fine dust dispersed in air may ignite. Powders, dusts, shavings, borings, turnings or cuttings may explode or burn with explosive violence.
Hazardous combustion products	Carbon oxides. Silica.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
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SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Personal precautions	Ensure adequate ventilation. Avoid generation of dust. Avoid contact with eyes. Use personal protective equipment as required. Do not breathe dust. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Take precautionary measures against static discharges.
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Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Do not allow into any sewer, on the ground or into any body of water. Prevent product from entering drains. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Prevent dust cloud.

Methods for cleaning up Take up with inert, damp, non-combustible material using clean non-sparking tools and place into loosely covered plastic containers for later disposal. Pick up and transfer to properly labelled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information See section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation. Avoid generation of dust. Do not breathe dust. Avoid contact with eyes. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. Airborne dusts are potentially explosive. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Handling and processing operations should be conducted in accordance with 'best practices' (e.g. NFPA-654). Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use spark-proof tools and explosion-proof equipment. Take precautionary measures against static discharges.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice. Do not breathe dust. Do not eat, drink or smoke when using this product. Take off all contaminated clothing and wash it before reuse. Regular cleaning of equipment, work area and clothing is recommended.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals. Keep in an area equipped with sprinklers.

Storage class (TRGS 510) LGK 11.

7.3. Specific end use(s)

Specific use(s) Polymer preparations and compounds. Industrial. Professional use.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters**Exposure Limits**

Chemical name	Portugal	Romania	Slovakia	Slovenia	Spain
Poly(dimethylsiloxane) 63148-62-9	-	TWA: 200 mg/m ³ STEL: 300 mg/m ³ P*	-	-	-

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) - Workers No information available

Derived No Effect Level (DNEL) - General Public No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls**Engineering controls**

Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment.

Personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles). During hot processing: Tight sealing safety goggles. If there is a risk of contact: Face protection shield.

Hand protection

Wear suitable gloves. Heat resistant gloves are recommended when handling molten materials.

Skin and body protection

Wear suitable protective clothing. During hot processing: Long sleeved clothing. Protective shoes or boots.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator.

General hygiene considerations

Handle in accordance with good industrial hygiene and safety practice. Do not breathe dust. Do not eat, drink or smoke when using this product. Take off all contaminated clothing and wash it before reuse. Regular cleaning of equipment, work area and clothing is recommended.

Environmental exposure controls No information available.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	Pellets
Physical state	Solid
Colour	White to off-white

Odour
Odour threshold

No information available
No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point		No data available
Initial boiling point and boiling range		Not applicable
Flammability		No data available
Flammability Limit in Air		
Upper flammability or explosive limits		No data available
Lower flammability or explosive limits		No data available
Flash point		No data available
Autoignition temperature		No data available
Decomposition temperature		No data available
pH		Not applicable
pH (as aqueous solution)		No data available
Kinematic viscosity		No data available
Dynamic viscosity		No data available
Water solubility	Negligible	
Solubility(ies)		No data available
Partition coefficient		No data available
Vapour pressure		Negligible
Relative density	0.91 - 0.92 g/cm ³	
Bulk density		
Liquid Density		No data available
Vapour density		No data available
Particle characteristics		
Particle Size		No data available
Particle Size Distribution		No data available

9.2. Other information

9.2.1. Information with regards to physical hazard classes

Not applicable

9.2.2. Other safety characteristics

Evaporation rate Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity None under normal use conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

 Sensitivity to mechanical impact None.

 Sensitivity to static discharge Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions Reacts violently with fluorine.

10.4. Conditions to avoid

Conditions to avoid Dust formation.

10.5. Incompatible materials

Incompatible materials Strong oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products Decomposition products depend on temperature, exposure to air, and the presence of other substances. Processing may release irritating fumes, olefinic and paraffinic compounds, carbon monoxide, and carbon dioxide. Potential thermal decomposition products include trace aldehydes (including formaldehyde), alcohols, organic acids, and hydrocarbons.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Dust contact with the eyes can lead to mechanical irritation.
Skin contact	Specific test data for the substance or mixture is not available. Contact with dust can cause mechanical irritation or drying of the skin.
Ingestion	Specific test data for the substance or mixture is not available. May cause irritation of the mouth, throat and stomach. May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Product dust may be irritating to eyes, skin and respiratory system.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document:

ATEmix (oral) 4,250.90 mg/kg

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
1-Butene, polymer with ethene	= 4 g/kg (Rat)	-	-
Poly(dimethylsiloxane)	> 24 g/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.
Respiratory or skin sensitisation	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
STOT - single exposure	None of the ingredients are known to cause specific target organ effects from a single exposure.
STOT - repeated exposure	None of the ingredients are known to cause specific target organ effects through prolonged or repeated exposure.
Aspiration hazard	None of the ingredients are known to be an aspiration hazard.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties This product does not contain any known or suspected endocrine disruptors.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity The environmental impact of this product has not been fully investigated. Material in pellet or bead form may mechanically cause adverse effects if ingested by waterfowl or aquatic life. Avoid release to the environment.

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Endocrine disrupting properties

Endocrine disrupting properties This product does not contain any known or suspected endocrine disruptors.

12.7. Other adverse effects

Other adverse effects	No information available.
PMT or vPvM properties	Based on available data, the classification criteria are not met.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation. Should not be released into the environment.
Contaminated packaging	Do not dispose of with household waste. Do not flush to sewer. Do not allow to enter into surface water or drains. Do not reuse empty containers.
Waste codes / waste designations according to EWC / AVV	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information**IMDG**

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Precautions for Users Special Provisions	None
14.7 Maritime transport in bulk according to IMO instruments	No information available

RID

14.1 UN number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Precautions for Users Special Provisions	None

ADR

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Precautions for Users Special Provisions	None

IATA

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable

14.6 Special Precautions for Users**Special Provisions** None**Note:** None**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****France****Occupational Illnesses (R-463-3, France)**

Chemical name	French RG number
Ethylene-Vinyl acetate polymer 24937-78-8	-
1-Butene, polymer with ethene 25087-34-7	-

Germany**Water hazard class (WGK)** slightly hazardous to water (WGK 1)**Netherlands****Water contaminating class (Netherlands)**

Chemical name	Netherlands - List of Carcinogens	Netherlands - List of Mutagens	Netherlands - List of Reproductive Toxins
Ethylene-Vinyl acetate polymer	-	-	-
1-Butene, polymer with ethene	-	-	-

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work.

Authorisations and/or restrictions on use:

TThis product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV).

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Ordinance on the Incentive Tax on Volatile Organic Compounds (OVOC) SR 814.018

Not applicable

WPO (GSchV) SR 814.201; WPA (GSchG) SR 814.20

Not applicable

International Inventories

Contact supplier for inventory compliance status

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

ATE: Acute Toxicity Estimate

SVHC: Substances of Very High Concern for Authorisation:

PBT: Persistent, Bioaccumulative, and Toxic (PBT) Chemicals

vPvB: Very Persistent and very Bioaccumulative (vPvB) Chemicals

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA TWA (time-weighted average)

STEL

STEL (Short Term Exposure Limit)

Ceiling Maximum limit value

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Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapour	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	On basis of test data
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method
Chronic aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)

European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)

European Chemicals Agency (ECHA) (ECHA_API)

EPA (Environmental Protection Agency)

Acute Exposure Guideline Level(s) (AEGl(s))

U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan GHS Classification

Australian National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

Organisation for Economic Co-operation and Development Environment, Health, and Safety Publications

Organisation for Economic Co-operation and Development High Production Volume Chemicals Programme
Organisation for Economic Co-operation and Development Screening Information Data Set
World Health Organization

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This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet