



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA HCS 2024

Issuing Date 29-Apr-2021

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Revision Number 2

1. Identification

Product identifier

Product Name Ethylene Vinyl Acetate Copolymer

Other means of identification

Product Code(s) 3019PE, 8019PE, HM-150, HM-2528, HM-728, HM-728F, PN2021, TN2005, TN2006, TN2020

Synonyms Ethylene Vinyl Acetate

Recommended use of the chemical and restrictions on use

Recommended use Polymer preparations and compounds

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Braskem America, Inc.
1735 Market Street
Philadelphia, PA 19103-7583
TEL: (800) 396 - 5251

Emergency telephone number

Emergency telephone CHEMTREC: +1-703-527-3887 (INTERNATIONAL)
1-800-424-9300 (NORTH AMERICA)

2. Hazard(s) identification

Classification of the substance or mixture

Combustible dust	Yes
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Hazards not otherwise classified (HNOC)

Not applicable.

Label elements

Warning

Hazard statements

May form combustible dust concentrations in air.

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

No information available.

Other information

Special danger of slipping by leaking/spilling product. Electrostatic charges may be generated during handling. Even with proper grounding and bonding, this material can still accumulate an electrostatic charge. If sufficient charge is allowed to accumulate, electrostatic discharge and ignition of flammable air-vapor mixtures may occur.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
Ethylene-Vinyl acetate polymer	24937-78-8	>99	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

Inhalation	Move victim to fresh air. Medical aid is necessary if symptoms appear to be an obvious consequence of inhalation.
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids. Get medical attention if irritation develops and persists.
Skin contact	Wash skin with soap and water. Get medical attention if irritation develops and persists. After contact with molten product, cool skin area rapidly with cold water. Removal of solidified molten material from skin requires medical assistance. After contact with product or dust:
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Consult a physician if necessary. Clean mouth with water and afterwards drink plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms	Product dust may be irritating to eyes, skin and respiratory system.
Effects of Exposure	None known.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	CO2, dry chemical, dry sand, alcohol-resistant foam. Water spray or fog.
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical Avoid generation of dust. Fine dust dispersed in air may ignite. Powders, dusts, shavings, borings, turnings or cuttings may explode or burn with explosive violence.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge Yes.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Avoid generation of dust. Avoid contact with eyes. Use personal protective equipment as required. Do not breathe dust. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Take precautionary measures against static discharges.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Prevent dust cloud.

Methods for cleaning up Take up with inert, damp, non-combustible material using clean non-sparking tools and place into loosely covered plastic containers for later disposal. Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Avoid generation of dust. Do not breathe dust. Avoid contact with eyes. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. Airborne dusts are potentially explosive. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Handling and processing operations should be conducted in accordance with 'best practices' (e.g. NFPA-654).

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice. Do not breathe dust. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Regular cleaning of equipment, work area and clothing is recommended.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals. Keep container closed when not in use. Keep in an area equipped with sprinklers.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Ensure that eyewash stations and safety showers are close to the workstation location. Ensure adequate ventilation, especially in confined areas. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). During hot processing: Tight sealing safety goggles. If there is a risk of contact: Face protection shield.

Hand protection Wear suitable gloves. Heat resistant gloves are recommended when handling molten materials.

Skin and body protection Wear suitable protective clothing. During hot processing: Long sleeved clothing, Protective shoes or boots.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. In case of insufficient ventilation, wear suitable respiratory equipment. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Pellets, Tablet, Granules
Physical state	Solid
Color	White
Odor (includes odor threshold)	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	70 - 80 °C / 158.0 - 176.0 °F	
Boiling point (or initial boiling point or boiling range)		No data available
Flammability		No data available
Flammability Limit in Air		

Upper flammability or explosive limits		No data available
Lower flammability or explosive limits		No data available
Flash point		No data available
Autoignition temperature	> 400 °C / 752.0 °F	No data available
Decomposition temperature		No data available
SADT (°C)		No data available
pH		Not applicable
pH (as aqueous solution)		No data available
Kinematic viscosity		No data available
Dynamic viscosity		No data available
Solubility	Soluble in organic solvents	No data available
Water solubility	Insoluble in water	No data available
Partition coefficient n-octanol/water (log value)		No data available
Vapor pressure (includes evaporation rate)		Negligible
Evaporation rate		No data available
Density and/or relative density		
Bulk density		
Liquid Density		No data available
Relative vapor density		No data available
Particle characteristics		
Particle Size		No data available
Particle Size Distribution		No data available

Other information

Molecular weight	No information available
VOC content	No information available
Softening point	No information available

Information with regard to physical hazard classes**Explosives**

Explosive properties Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Oxidizing properties

No information available

10. Stability and reactivity

Reactivity	None under normal use conditions.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	Hazardous polymerization does not occur.
Conditions to avoid	Excessive heat. Heating in air. Dust formation.
Incompatible materials	Strong oxidizing agents, Strong acids.
Hazardous decomposition products	Decomposition products depend on temperature, exposure to air, and the presence of other substances, Processing may release irritating fumes, olefinic and paraffinic compounds, carbon monoxide, and carbon dioxide, Potential thermal decomposition products include trace aldehydes (including formaldehyde), alcohols, organic acids, and hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	May cause irritation of respiratory tract.
Eye contact	Dust contact with the eyes can lead to mechanical irritation.
Skin contact	Contact with dust can cause mechanical irritation or drying of the skin.
Ingestion	May cause irritation of the mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Product dust may be irritating to eyes, skin and respiratory system.

Acute toxicity No information available.

Numerical measures of toxicity No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.
Respiratory or skin sensitization	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Contains no ingredient listed as a carcinogen.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
STOT - single exposure	None of the ingredients are known to cause specific target organ effects from a single exposure.
STOT - repeated exposure	None of the ingredients are known to cause specific target organ effects through prolonged or repeated exposure.
Aspiration hazard	None of the ingredients are known to be an aspiration hazard.
Other adverse effects	No information available.
Interactive effects	No information available.

12. Ecological information

Ecotoxicity The environmental impact of this product has not been fully investigated.

Persistence and degradability No information available.

Bioaccumulative potential No information available.

Mobility in soil No information available.

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation. Should not be released into the environment. Recover or recycle if possible.

Contaminated packaging Do not flush to sewer. Do not dispose of with household waste. Do not allow to enter into surface water or drains.

14. Transport information

DOT Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information

International Inventories

Contact supplier for inventory compliance status

TSCA All components are listed on the Active TSCA Inventory or exempt from listing.

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate

classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CAA (Clean Air Act)

This product does not contain any substances regulated as pollutants pursuant to Clean Air Act (CAA).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

This product does not contain any substances regulated under applicable state right-to-know regulations.

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

<u>NFPA</u>	Health hazards 1	Flammability 1	Instability 0	Special hazards -
<u>HMIS</u>	Health hazards 1	Flammability 1	Physical hazards 0	Personal protection X

Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

Key or legend to abbreviations and acronyms used in the safety data sheet

List may include phrases which are not applicable to this product

ACGIH	American Conference of Governmental Industrial Hygienists
ADN	Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Europe)
ADR	Agreement concerning the International Carriage of Dangerous Goods by Road (Europe)
AIIC	Australian Inventory of Industrial Chemicals
ATE	Acute Toxicity Estimate
ASTM	American Society for the Testing of Materials

bar	Biological Reference Values for Chemical Compounds in the Work Area
BAT	Biological tolerance values for occupational exposure
BEL	Biological exposure limits
bw	Body weight
Ceiling	Maximum limit value
CMR	Carcinogen, Mutagen or Reproductive Toxicant
DOT	Department of Transportation (United States)
DSL	Domestic Substances List (Canada)
EmS	Emergency Schedule
ENCS	Existing and New Chemical Substances (Japan)
EPA	U.S. Environmental Protection Agency
GHS	Globally Harmonized System
HMIS	Hazardous Materials Identification System
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC	International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
ICAO	International Civil Aviation Organization
IECSC	Inventory of Existing Chemical Substances in China
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
ISO	International Organization for Standardization
KECI	Korean Existing Chemicals Inventory
LC50	Lethal Concentration to 50% of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
MARPOL	International Convention for the Prevention of Pollution from Ships
NFPA	National Fire Protection Association
NIOSH	National Institute for Occupational Safety and Health
n.o.s.	Not Otherwise Specified
NOAEC	No Observed Adverse Effect Concentration
NOAEL	No Observed Adverse Effect Level
NOELR	No Observable Effect Loading Rate
NTP	National Toxicology Program (United States)
NZIoC	New Zealand Inventory of Chemicals
OECD	Organization for Economic Cooperation and Development
OEL	Occupational exposure limits
OSHA	Occupational Safety and Health Administration of the US Department of Labor
PBT	Persistent, Bioaccumulative and Toxic substance
PICCS	Philippines Inventory of Chemicals and Chemical Substances
PMT	Persistent, Mobile and Toxic
PPE	Personal protective equipment
QSAR	Quantitative Structure Activity Relationship
RID	Agreement concerning the International Carriage of Dangerous Goods by Rail (Europe)
SADT	Self-Accelerating Decomposition Temperature
SAR	Structure-activity relationship
SARA	Superfund Amendments and Reauthorization Act
SDS	Safety Data Sheet
SL	Surface Limit
STEL	Short Term Exposure Limit
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
TCSI	Taiwan Chemical Substance Inventory
TDG	Transport of Dangerous Goods (Canada)
TSCA	Toxic Substances Control Act (United States)
TWA	Time-Weighted Average

UN	United Nations
VOC	Volatile organic compounds
vPvB	Very Persistent and Very Bioaccumulative
vPvM	Very Persistent and Very Mobile
As	Allergenic substance
DS	Dermal Sensitizer
Ot	Ototoxicant
pOt	Ototoxicant - potential to cause hearing disorders
PS	Photosensitizer
RS	Respiratory Sensitizer
S	Sensitizer
poS	Sensitizer - capable of causing occupational asthma
Sa	Simple asphyxiant
Sd	Skin designation
pSd	Skin designation - potential for cutaneous absorption
Sdv	Skin designation - vacated
Sk	Skin notation
dSk	Skin notation - danger of cutaneous absorption
pSk	Skin notation - potential for cutaneous absorption

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 U.S. Environmental Protection Agency
 Acute Exposure Guideline Level(s) (AEGL(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 Japan GHS Classification
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 U.S. National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
 International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
 International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
 United Nations World Health Organization (WHO)

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

