



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: NOM-018-STPS-2015

Product Green High Density Polyethylene

Revision Date 07-May-2025

Revision Number 1.0

1. Identification

Product identifier

Product Name Green High Density Polyethylene

Other means of identification

Product Code(s) SGE7252NS, SGE7252XP, SGF4950, SGF4950HS, SGF4950TT, SGM7746C, SGM9450F, SHA7260, SHC7260, SHD0356, SHD0860, SHD0952, SHD1760, SHD2560, SHE150, STGE7252NS, STGF4950, STGM9450F, STHA7260, STHC7260, STHD0860, STHD2560, STHE150, SHD1260, SHD2260, SHD2055NW

Recommended use of the chemical and restrictions on use

Recommended use Polymer preparations and compounds

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Braskem Idesa S.A.P.I.
Blvd. Manuel Ávila Camacho #36 piso 24
Col. Lomas de Chapultepec Del. Miguel Hidalgo
CP 11000, Ciudad de México - México
+52(55) 6234-1100

Emergency telephone number

Emergency Telephone SETIQ: 800 00 214 00 (Mexico)
SETIQ: 55 59 15 88 (Metropolitan area)
24 Hour Emergency Phone Number

Additional emergency telephone CHEMTREC: +1-703-527-3887 (International)
CHEMTREC: 1-800-424-9300 (North America)
24 Hour Emergency Phone Number

2. Hazard(s) identification

Classification

Not classified.

Label elements

Hazard statements

Not classified.

Other information

Special danger of slipping by leaking/spilling product. Electrostatic charges may be generated during handling. If small particles are generated during processing or handling, this product may form combustible dust concentrations in air.

3. Composition/information on ingredients**Substance**

Not applicable.

Mixture

Chemical name	CAS No	Weight-%
1-Butene, polymer with ethene	25087-34-7	<100

4. First-aid measures**Description of first aid measures**

Inhalation	Remove to fresh air. Medical aid is necessary if symptoms appear to be an obvious consequence of inhalation.
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids. Get medical attention if irritation develops and persists.
Skin contact	After contact with product or dust: Wash skin with soap and water. Get medical attention if irritation develops and persists. After contact with molten product, cool skin area rapidly with cold water. Removal of solidified molten material from skin requires medical assistance.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms	Product dust may be irritating to eyes, skin and respiratory system.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	CO2, dry chemical, dry sand, alcohol-resistant foam, Water spray or fog.
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards arising from the chemical	Avoid generation of dust. Fine dust dispersed in air may ignite. Powders, dusts, shavings, borings, turnings or cuttings may explode or burn with explosive violence.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	Yes.

Special protective actions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Avoid contact with eyes. Avoid generation of dust. Use personal protective equipment as required. Do not breathe dust. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Take precautionary measures against static discharges.

Other information Refer to protective measures listed in Sections 7 and 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Prevent dust cloud.

Methods for cleaning up Take up with inert, damp, non-combustible material using clean non-sparking tools and place into loosely covered plastic containers for later disposal. Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation. Avoid generation of dust. Do not breathe dust. Avoid contact with eyes. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. Airborne dusts are potentially explosive. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Handling and processing operations should be conducted in accordance with 'best practices' (e.g. NFPA-654).

Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals. Keep container closed when not in use.

Incompatible materials Fluorine, strong acids, strong oxidizing agents, chlorinated solvents, and aromatic compounds.

8. Exposure controls/personal protection

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Ensure that eyewash stations and safety showers are close to the workstation location. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen- deficient environment.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles). During hot processing: Tight sealing safety goggles. If there is a risk of contact: Face protection shield.

Hand protection Wear suitable gloves. Heat resistant gloves are recommended when handling molten materials.

Skin and body protection Wear suitable protective clothing. During hot processing: Long sleeved clothing. Protective shoes or boots.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. The filter class must be suitable for the maximum contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. Consult with an industrial hygienist to determine the appropriate respiratory protection for your specific use of this material. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice. Do not breathe dust. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Regular cleaning of equipment, work area and clothing is recommended.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Translucent Pellets
Physical state	Solid
Color	White to off-white
Odor	No information available
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	No data available	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known

Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	0.91 - 0.93 g/cm3
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	350 °C / 662 °F	
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
<u>Other information</u>		
Explosive properties	No information available.	
Oxidizing properties	No information available.	
Softening point	No information available	
Molecular weight	No information available	
VOC Content (%)	No information available	
Liquid Density	No information available	
Bulk density	0.940 – 0.970 g/cm ³	

10. Stability and reactivity

Reactivity	None under normal use conditions.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	Reacts violently with fluorine.
Hazardous polymerization	Hazardous polymerization does not occur.
Conditions to avoid	Excessive heat. Heating in air. Dust formation.
Incompatible materials	Fluorine, strong acids, strong oxidizers, chlorinated solvents and aromatic compounds.
Hazardous decomposition products	Decomposition products depend on temperature, exposure to air, and the presence of other substances. Processing may release irritating fumes, olefinic and paraffinic compounds, carbon monoxide, and carbon dioxide. Potential thermal decomposition products include trace aldehydes (including formaldehyde), alcohols, organic acids, and hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation of respiratory tract.
Eye contact	Dust contact with the eyes can lead to mechanical irritation.
Skin contact	Contact with dust can cause mechanical irritation or drying of the skin.
Ingestion	May cause irritation of the mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity

Based on available data, the classification criteria are not met

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Unknown acute toxicity

100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist).

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
1-Butene, polymer with ethene 25087-34-7	> 4000 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard No information available.

12. Ecological information

Ecotoxicity The environmental impact of this product has not been fully investigated.

Persistence and degradability No information available.

Bioaccumulation No information available.

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

14. Transport information

<u>MEX</u>	Not regulated
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available
<u>TDG</u>	Not regulated
<u>DOT</u>	Not regulated
<u>IATA</u>	Not regulated
<u>IMDG</u>	Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer

Not applicable

The Stockholm Convention on Persistent Organic Pollutants

Not applicable

The Rotterdam Convention

Not applicable

International Inventories

TSCA	Contact supplier for inventory compliance status.
DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AICS	Contact supplier for inventory compliance status.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

16. Other information

NFPA	Health hazards 1	Flammability 1	Instability 0	Physical and chemical properties -
HMIS	Health hazards 1	Flammability 1	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
RTECS (Registry of Toxic Effects of Chemical Substances)
World Health Organization

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The information is believed to be accurate, but it is not exhaustive and must be used only as guidance. It is based on the current state of knowledge of the chemical substance or mixture and is applicable to the appropriate safety precautions for the product.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet