



*Illustrative photo.

HD3401S BRASKEM HDPE FOR ISBM SINGLE STAGE

HD3401S is a high-density polyethylene that presents an excellent processability and high stiffness.

MAIN BENEFITS

- Better packaging finish;
- Lightweight opportunity;
- High Speed Processability;
- Lower Energy Consumption.

POTENTIAL MARKETS

- Home care;
- Beauty and personal care;
- Dairy products.

Control Properties:

Feature	Method	Units	Values
Melt Flow Rate (190 °C/2.16 kg)	D 1238	g/10 min	4.5
Density	D 792	g/cm ³	0.954

Typical Properties – Plaque¹:

Plaque Properties

Feature	Method	Units	Values
Tensile Strength at Yield (a)	D 638	MPa	27
Tensile Strength at Break (a)	D 638	MPa	26
Flexural Modulus – 1% Secant (b)	D 790	MPa	1,150
Hardness (c)	D 2240	-	58
Izod Impact Strength (b)	D 256	J/m	40
Deflection Temperature under Load at 0.455 MPa (b)	D 648	°C	66
Vicat Softening Temperature at 10 N (b)	D 1525	°C	125

¹ Test specimens from compression molded plaque according to ASTM D4703. Plaque Thickness: a) 2mm. b) 3mm c) 6mm. NB = No break.

Final Remarks:

1. The information presented in this Data Sheet reflects typical values obtained in our laboratories, but should not be considered as absolute or as warranted values. Only the properties and values mentioned on the Certificate of Quality are considered as guarantee of the product.
2. For regulatory information of the product, please refer to Regulatory Document or contact our Technical Assistance Area.
3. For information about safety, handling, individual protection, first aids and waste disposal, please refer to MSDS.
4. The mentioned values in this report can be changed at any moment without Braskem previous communication.